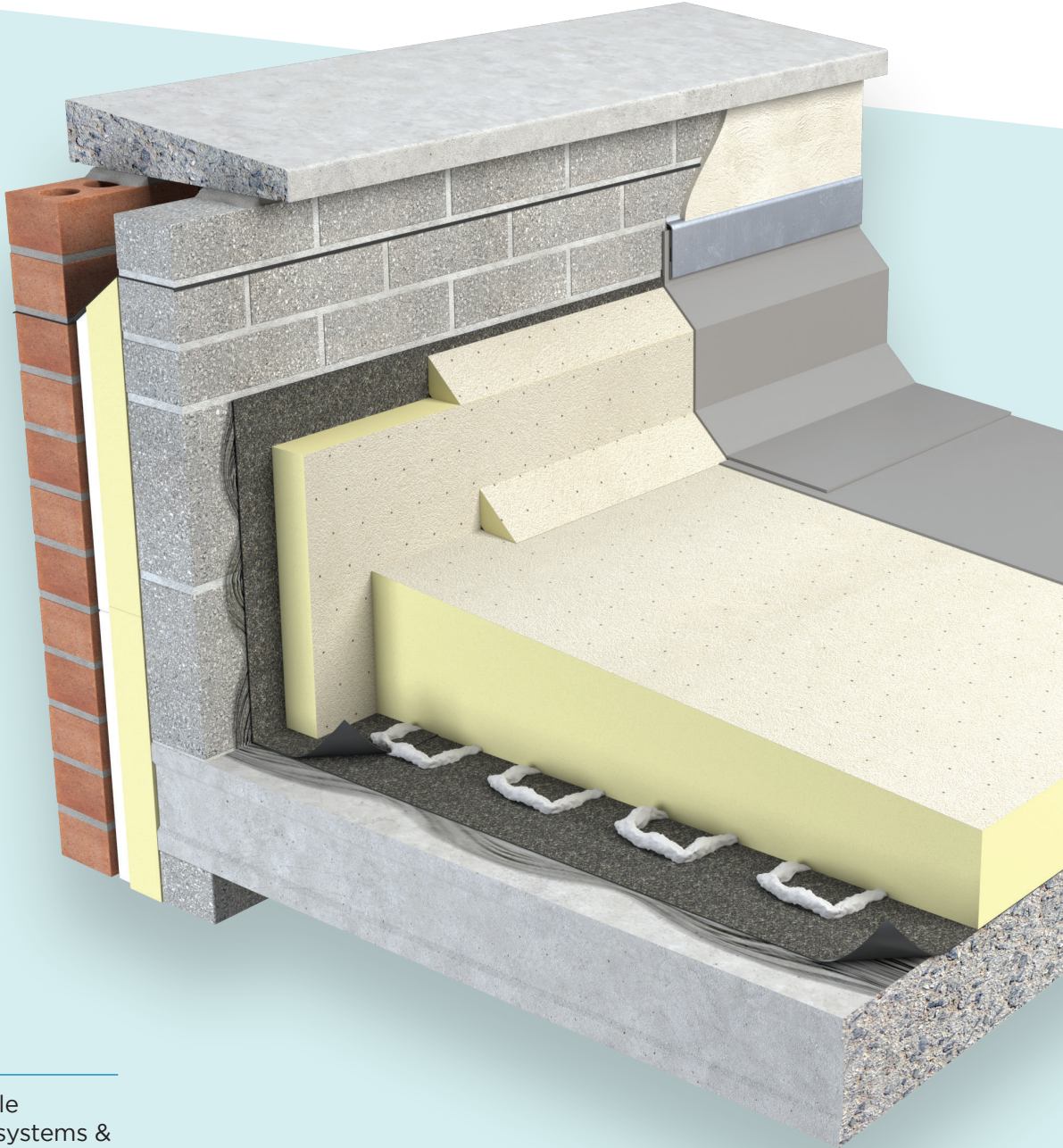


# FLAT ROOF TOTAL FLAT ROOF SOLUTIONS

Single Ply Fully Adhered Partially Bonded Built-Up Felt Systems

TR/MG



For use below single ply waterproofing systems & partially bonded built-up felt



For use below single ply waterproofing systems & partially bonded built-up felt

**FLAT ROOF** TOTAL FLAT ROOF SOLUTIONS

Single Ply Fully Adhered Partially Bonded Built-Up Felt Systems

TR/MG

**Tapered Roof MG** is a high performance Polyisocyanurate with mineral coated glass facers suitable for use below single ply fully adhered roof membranes, single ply waterproofing systems and partially bonded built-up felt. An Environmental Product Declaration (EPD), certified by IGBC is available for this product. Please contact technical support for further details.



**Vapour control layer**

A vapour control layer lapped and sealed should be used below the insulation. When using fully adhered systems, board joints should be taped subject to adhesive system being used. (Contact system supplier.)

**Fire Performance**

The fire rating, when tested to EN 13501-5 and BS 476 Part 3 'External Fire Exposure Roof Test', will be dependent upon waterproofing system specified.

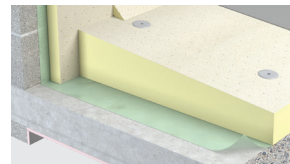
**Bonded boards**

The insulation boards are embedded in a layer of bitumen on a 3G type felt to BS EN 13707: 2013 (Flexible sheets for waterproofing. Reinforced bitumen sheets for roof waterproofing that has been adhered to the deck. (Unilin recommend that all systems should have mechanical fixings included or be adhered using other suitable adhesive).

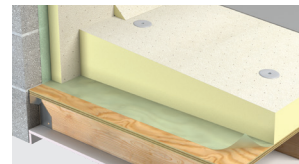
**Specification Clause**

The tapered roof insulation shall be Unilin Insulation Thin-R TR-MG \_\_\_mm thick manufactured to EN 13165 by Unilin Insulation Comprising a rigid Polyisocyanurate (PIR) core between mineral glass facings with a Agrément declared Lambda value as low as 0.024 W/mK. The tapered roof insulation shall be installed in accordance with instructions issued by Unilin Insulation.

Refer to NBS clause J42 420, J42 10.



Typical Installation Concrete Deck



Typical Installation Timber Deck

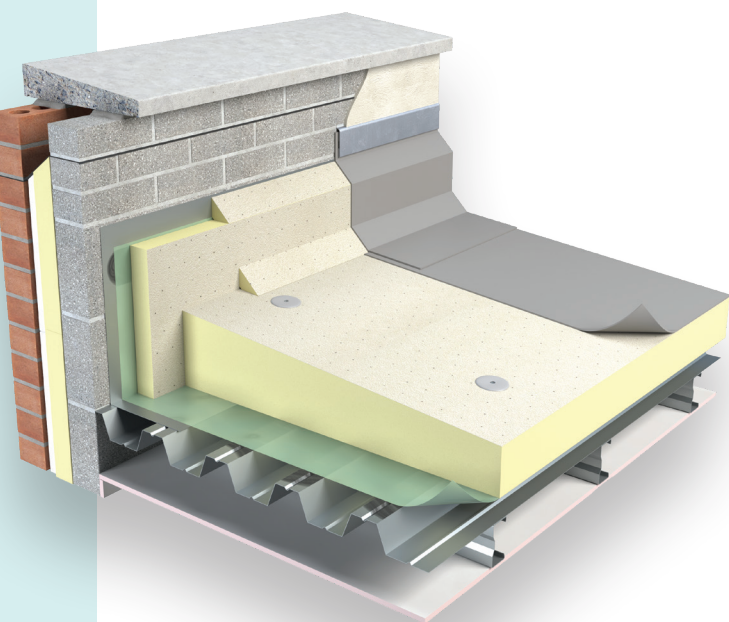
1. These boards should be laid over the vapour control layer in a break bonded pattern. The long edges of the boards should be laid at right angles to the corrugations and all board joints must be fully supported by the deck. The boards are generally secured by approved mechanical fixings or adhered using other suitable adhesive. The requirement for a separate vapour control layer should be assessed in accordance with BS 6229.
2. Tapered Roof MG is suitable for use on roof decks that are subject to maintenance traffic. Walkways should be provided on roofs requiring regular pedestrian access. When the roof is complete, protective boarding should be laid if additional site work is to be carried out.
3. These MG boards are suitable for use below most single ply fully adhered or mechanically fixed roof membrane systems and most partially bonded built-up felt systems.

**Laying (Metal Deck)**

Decks should be dry and clean of debris with tapered components laid to achieve the designed falls. The boards can be secured using approved mechanical fixings and washers, with boards laid with a break-bonded pattern or can be adhered using other suitable adhesive. Joints should be closely butted.

**Laying (Timber Deck)**

The tapered boards should be laid over the vapour control layer in a break bonded pattern. The boards are generally secured by





TAPERED  
ROOF

## TR/MG

approved mechanical fixings. The waterproofing is also mechanically fixed in accordance with the specific manufacturer's instructions.

### Laying (Concrete Deck)

Decks should be dry and clean of debris. The boards can be secured using approved mechanical fixings and washers, with boards laid with a break-bonded pattern. Joints should be closely butted. Alternatively the boards can be adhered to the decking with approved adhesive systems.

### Partially Bonded Built Up Systems

Partially bonded built-up felt waterproofing should be laid, where in accordance with BS 8217 (Reinforced bitumen membranes for roofing code of practice).

### Fully Adhered Systems

The boards are suitable for use with most fully adhered single-ply waterproofing membranes. Board joints and abutments should be taped subject to the approved adhesive system being used. A fleeced backed membrane might be required with the system being used, check with the system manufacturer.

### Daily Working Practice

The facing of these boards should not be considered as temporary waterproofing, when work is interrupted or at the end of each day, a night joint must be made to prevent water penetration. Unilin tapered boards should be waterproofed as soon as possible after fixing.

### Fixings

Depending on the fixings specification chosen, quantity and pattern of fixings will vary with the location, roof height/width and topographical data. Architectural specification should be consulted. Generally with 1200mm x 1200mm boards, a minimum of 4 fixings per board are adequate, located between 50mm and 150mm from all edges. If more than one layer of insulation is being used, the flat board packers should be mechanically fixed with a minimum of one fixing before fixing profiled boards as detailed. Additional fixings around roof perimeter of the roof may be required. Counter sunk washers, 50mm in diameter should be used with each fixing. However, BS 6399 Part 2 or BS EN 1991-1.4: 2005 + A1: 2010 (National Annex to Eurocode 1.Actions on structures. General Actions. Wind Actions) should always be consulted. It is recommended to seek advice from the fixing manufacturer for specific guidance. Counter sunk washers, 50mm in diameter should be used with each fixing. However, BS 6399 Part 2 or BS EN 1991-1.4: 2005 + A1: 2010 (National Annex to Eurocode 1.Actions on structures. General Actions. Wind Actions) should always be consulted.

### The Unilin Xtrafall pre-fabricated system

Unilin pre-fabricated single layer tapered roofing panels provide the most flexible, cost effective solutions that can be designed to meet a wide range of criteria in new and refurbished flat roofs. Unilin can provide bespoke solutions with a range of thickness from 30mm to 400mm, this enables faster installation and reduces site generated waste.

### Prefabricated Single Layer Systems

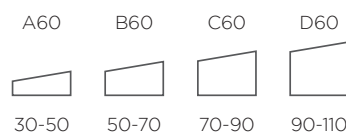
1200 x 600



Type SA Type SB Type SC Type SD Type SE Type SF  
Note: Fall across 1200mm dimension

### TR/MG Tapered 1:60

1200 x 1200



### Flat

2400 x 1200



**Note:** 1:80 subject to quantity & lead time. As prefabricated only. Alternative tapers available on request.

### TR/MG

Length (mm)	1200
Width (mm)	1200
Thickness (mm)	30 (minimum)

Other sizes are available subject to quantity and lead time. Note: Unilin Insulation reserves the right to amend product specifications without prior notice.

### Property & Units

Density (Foam Core)	32 kg/m <sup>3</sup>
Compressive Strength	>150kPa@10% Compression
Thermal Conductivity	0.024 - 0.027 W/mK
Reaction to Fire	Euroclass E

### Contact our Technical Team

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E: info.ui@unilin.com



## HANDLING, CUTTING & STORAGE

Unilin insulation should be stored off the ground, on a clean, flat surface and must be stored under cover. The polythene wrapping is not considered adequate protection for outside exposure. Care should be taken to protect the insulation in storage and during the build process.

The insulation boards can be readily cut using a sharp knife or fine toothed saw. Ensure tight fitting of the insulation boards to achieve continuity of insulation as asked for within the ACDs. Appropriate PPE should be worn when handling insulation. Please refer to Health & Safety data sheets on our website.

The boards are wrapped in polythene packs and each pack is labelled with details of grade/type, size and number of pieces per pack.

### Durability

Unilin Insulation products are stable, rot proof, provide no food value to vermin and will remain effective for the lifetime of the building, dependent on specification and installation. Care should be taken to avoid contact with acids, petrol, alkalis and mineral oil. When contact is made, clean materials in a safe manner before installation.







# Expect more Knowledge

Unilin Insulation, formerly Xtratherm, is one of the UK's largest manufacturers and suppliers of insulation. We have a 20-plus year history of working in partnership with construction professionals to close the gap between design and as-built performance.

Higher standards of fabric performance call for greater adherence to best practice detailing. To achieve this and to 'close the gap' between design and build, we provide a dedicated Technical Team, all qualified to the highest standards of competency in U-Value calculation and condensation risk analysis.

#### Here to support you

- BRE listed Thermal Bridging Detailing
- BRE Trained Modelling
- BBA/TIMSA calculation competent
- Warranted Calculations available
- Immediate technical response
- SAP Qualified
- Insulation systems to deliver real onsite performance

#### Get in touch

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**FREE**  
One-to-one  
advice



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### The Sustainable Solution

Specifying Unilin Insulation is a real commitment to minimising energy consumption, harmful CO<sub>2</sub> emissions and their impact on the environment. Using our products is one of the most effective ways to reduce energy consumption – in fact, after just eight months the energy they save far outweighs the energy used in their production. In addition, our manufacturing facilities operate to an ISO 14001 certified Environmental Management System.

### Environmental Product Declaration (EPD)

An Environmental Product Declaration or EPD for a construction product indicates a transparent, robust and credible step in the pursuit and achievement of real sustainability in practice, it is a public declaration of the environmental impacts associated with specified life cycle stages of that product. Unilin EPDs have been independently verified in accordance with EN 15804+A2:2019 and ISO 14025 accounting for stages of the LCA from A1 to A3, with options A4-A5 and modules C1-C4 and D included. The process of creating and EPD allows us to improve performance and reduce resource wastage through improvements in product design and manufacturing efficiency. They play a crucial role in manufacturing and construction and are increasingly asked for by industry.

### EPDs and BREEAM

BREEAM is primarily trying to encourage designers to take EPDs into consideration when specifying products. BREEAM requires EPDs to be verified by a third-party. For the Mat O2 category, points are awarded based on whether EPDs are generic, manufacturer-specific, or product-specific. Non 3rd party verified EPDs to EN 15804 cannot be accepted. All of Unilin EPDs are externally verified.

### Responsible Sourcing

Unilin has BES 6001 certification for responsible sourcing. The second BREEAM credit under that category is based on responsibly-sourced materials – at least 80% of the total insulation used in roofs, walls, ground floors and services must meet any of tier levels 1 to 6 in the BREEAM table of certification schemes. Our Environmental Management System is certified under EN ISO 14001, and our raw materials come from companies with similarly certified EMS (copies of all certificates are available for BREEAM assessments). This level of responsible sourcing meets tier level 6 in the BREEAM table.

Good workmanship and appropriate site procedures are necessary to achieve expected thermal and airtightness performance. Installation should be undertaken by professional tradespersons. The example calculations are indicative only, for specific U-Value calculations contact Unilin Insulation Technical Support. Unilin technical literature, Agrément certifications and Declarations of Performance are available for download on the Unilin Insulation website. The information contained in this publication is, to the best of our knowledge, true and accurate at the time of publication but any recommendations or suggestions which may be made are without guarantee since the conditions of use are beyond our control. Updated resources may be available on our websites. All images and content within this publication remain the property of Unilin Insulation.



ISO 45001 Occupational Health & Safety Management Systems

ISO 9001 Quality Management Systems

ISO 14001 Environmental Management Systems